



# WOODSLABS.COM<sup>®</sup>

# ADVANTAGELUMBER.COM



7524 Commerce Place, Sarasota FL, 34243 | 941-388-9299

*Please read all of the instructions and safety procedures before proceeding.*

## ENDURO-VAR/HIGH PERFORMANCE INSTRUCTIONS

WoodSlabs.com instructions for a great water-based finish, every time.

Prep:	Application:	Light Use In:	Full Cure:
10 minutes	70 F	72 hours	21 days

### Directions:

1. Sand up to 220 grit and tack cloth all dust off of the surface. Do not use an Air Compressor, as this will clog the pores of the piece and may contaminate the surface with machine oil. Vacuum the surface if needed.
2. Use Mineral Spirits Cleaner with a cotton rag to ensure the surface is clear of micro dust particles. Otherwise, the finish will bind to the dust, not the piece. Make sure the wood is dry before starting the finishing process.
3. Stir the cans before use and throughout the process to incorporate contents that have settled. Thin as desired by using distilled water started with 5%, adding up to 10%.
4. Pour the finish onto the wood. For the best results, use a pad applicator or synthetic bristle or foam brush in smooth even strokes going from end grain to end grain. Avoid using heavy pressure and back brushing.
5. Wipe off the excess evenly with the grain applying light pressure with a cloth.
6. Final product finishes best with 3 coats, please follow the sanding procedure in step 7 to complete the 3 coats
7. Dry at least 2 hours between coats, then use a fine or medium grade synthetic steel wool application pad to improve the adhesion for the next layer. Use a sticky tack cloth to dust between coats.
8. Clean all tools containing water based products using soap and water immediately after use.
9. Enter your finished piece into our woodworking contest at [www.AdvantageLumber.com/contest](http://www.AdvantageLumber.com/contest)

### Notes:

- Always test the finish on a small scrap to ensure the desired outcome.
- You can tell if a water-based finish is dry if it is no longer tacky, cool to the touch, and if you can press a cotton ball over the surface and nothing sticks.
- If you have any questions, please do not hesitate to contact our Hardwoods Sales Department.

**Email:** [HardwoodSales@AdvantageLumber.com](mailto:HardwoodSales@AdvantageLumber.com)

**Florida Sawmill:** (941) 388-9299

The opinions given here are strictly the opinions of Advantage Trim & Lumber Co and WoodSlabs.com and not necessarily the views of General Finishes. Any and all opinions are our own and are solely from our experiences. This page is subject to change. Customers should take the time to read the instructions and safety precautions from General Finishes before using this product.



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## Product Explanations:

<b>Arm - R - Seal</b>	This is an oil-based topcoat made with urethane resin. It is available in Satin, Semi-Gloss, and Gloss.
<b>Conversion Varnish</b>	This is a durable water-based, clear drying, two-component, post catalyzed urethane topcoat. Available in Flat, Satin, Semi-Gloss, and Gloss. *To be sprayed on.
<b>Endura-Var II</b>	This is an <b>ambering</b> , water-based topcoat. It is made with more than 70% renewable resources. It can adhere to existing finishes. Available in Flat, Satin, Semi-Gloss, and Gloss.
<b>High Performance</b>	This is the most natural looking water-based topcoat finish that is fast drying and is an alternative to conventional lacquers. Available in Flat, Satin, Semi-Gloss, and Gloss.
<b>Seal - A - Cell</b>	This is an oil-based clear coat that is used as a base coat for Arm-R-Seal, but can be used as its own finish.
<b>Clear Poly</b>	This is a durable commercial-grade water-based topcoat fortified with polyurethane that does not require a top coat. Available in Flat, Satin, Semi-Gloss, and Gloss. *To be sprayed on.
<b>Pre-Cat Lacquer</b>	This is a hard finishing water-based finish that produces a smaller and smoother particle that is resistant to water and yellowing. Available in Flat, Satin, Semi-Gloss, and Gloss. *To be sprayed on.
<b>Gel Top Coat</b>	This is an oil-and-urethane base. This is a thick topcoat so there are no drips or runs. Available in Satin.

### Notes:

- If you have any questions, please do not hesitate to contact our Live Edge Slab Department.
- Reminder Rags and oil soaked materials are highly flammable and can self combust as the product evaporates **regardless of air temperature**. Place rags in water overnight then hang to dry outside in a safe location, once dry discard rags properly.

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